



# Housing Policy and Practices Advisory Group

## Agenda

June 2, 2016

10:00 am – 3:00 pm

2020 West El Camino, Suite 402A, Sacramento, CA 95833

Objectives: To identify new strategies and collaborative approaches for state and local agencies to facilitate the implementation of housing plans and increased housing production.

10:00 – **Welcome, Introductions and Agenda Review**

10:15 – **Current Housing Efforts - HCD Director, Ben Metcalf**

10:45 – **Subcommittee #1: Public Participation**

The Public Participation subcommittee's charge is to develop criteria to describe/determine "diligent efforts."

11:30 – **Subcommittee #2: Fair Housing**

The Fair Housing/ Equity subcommittee's charge is developing proposals on how to incorporate fair housing and equity issues within the housing element including guidance on how and when to address displacement issues in housing elements.

12:15 – **Lunch** (Sandwich, sides, and a drink will be available for \$9.00)

1:00 – **Subcommittee #3: Density**

The Density subcommittee's charge is to develop options in lieu of the use of a default density, develop incentives for housing affordable to lower-income households, and address unintended consequences, which could include revisions of the default density in certain geographic areas.

1:45 - **Break**

1:55 – **Subcommittee #4: Non-Vacant and Small sites**

The Non-Vacant Sites subcommittee's charge is to develop criteria to determine the feasibility of a non-vacant site's re-use for housing affordable to lower-income households.

2:40 – **Wrap-up and Next Steps**

3:00 – **Adjourn**